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Textile Engineering and Fibre Science (TF)

## General Aptitude (GA)

Q. 1 - Q. 5 Multiple Choice Question (MCQ), carry ONE mark each (for each wrong answer: - 1/3).

| Q. 1 | The ratio of boys to girls in a class is 7 to 3. <br> Among the options below, an acceptable value for the total number of <br> students in the class is: |
| :--- | :--- |
| (A) | 21 |
| (B) | 37 |
| (C) | 50 |
| (D) | 73 |


| Q. 2 | A polygon is convex if, for every pair of points, $P$ and $Q$ belonging to the <br> polygon, the line segment PQ lies completely inside or on the polygon. <br> Which one of the following is NOT a convex polygon? |
| :--- | :--- |
| (A) |  |
| (B) |  |
| (C) |  |
| (D) |  |

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| Q.3 | Consider the following sentences: <br> (i) <br> (ii) <br> Everybody in the class is prepared for the exam. <br> Babu invited Danish to his home because he enjoys playing <br> chess. <br> Which of the following is the CORRECT observation about the above two <br> sentences? |
| :--- | :--- |
| (A) | (i) is grammatically correct and (ii) is unambiguous |
| (B) | (i) is grammatically incorrect and (ii) is unambiguous |
| (C) | (i) is grammatically correct and (ii) is ambiguous |
| (D) | (i) is grammatically incorrect and (ii) is ambiguous |

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(B)

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| Q.5 | is to surgery as writer is to _-_ |
| ---: | :--- |
| Which one of the following options maintains a similar logical relation in |  |
| the above sentence? |  |$|$| (A) | Plan, outline |
| ---: | :--- |
| (B) | Hospital, library |
| (C) | Doctor, book |
| (D) | Medicine, grammar |

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Q. 6 - Q. 10 Multiple Choice Question (MCQ), carry TWO marks each (for each wrong answer: - 2/3).

| Q.6 | We have 2 rectangular sheets of paper, $M$ and $N$, of dimensions $6 \mathrm{~cm} \times 1 \mathrm{~cm}$ <br> each. Sheet $M$ is rolled to form an open cylinder by bringing the short edges <br> of the sheet together. Sheet $N$ is cut into equal square patches and assembled <br> to form the largest possible closed cube. Assuming the ends of the cylinder <br> are closed, the ratio of the volume of the cylinder to that of the cube is <br> (A) |
| :--- | :--- |
| (B) | $\frac{\pi}{2}$ |
| (C) | $\frac{3}{\pi}$ |
| (D) | $3 \pi$ |

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| Q. 7 | Items <br> $\mathbf{P}$ <br> $\mathbf{Q}$ <br> Details of prices ratio of cost of it difference betwe percentage is cal and cost, to the c <br> The discount on | Cost <br> (₹) <br> 5,400 <br> --- <br> items <br> to cost <br> e mark <br> d as th <br> rofit <br> $Q$, as a | Profit \% $\square$ <br> Q are pr $\mathrm{em} Q$ is 3 : price and io of the $d$ $\frac{\text { Selling pr }}{\text { Co }}$ <br> ntage of it | Marked Price <br> (₹) <br> nted in the ab Discount is cal selling price rence betwee - Cost $\times 100$ <br> arked price, is |
| :---: | :---: | :---: | :---: | :---: |
| (A) | 25 |  |  |  |
| (B) | 12.5 |  |  |  |
| (C) | 10 |  |  |  |
| (D) | 5 |  |  |  |


| Q. 8 | There are five bags each containing identical sets of ten distinct chocolates. <br> One chocolate is picked from each bag. <br> The probability that at least two chocolates are identical is <br> (A) |
| ---: | :--- |
| (B) | 0.3024 |
| (C) | 0.6235 |
| (D) | 0.8125 |

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| Q.9 | Given below are two statements 1 and 2, and two conclusions I and II. <br> Statement 1: All bacteria are microorganisms. <br> Statement 2: All pathogens are microorganisms. <br> Conclusion I: Some pathogens are bacteria. <br> Conclusion II: All pathogens are not bacteria. <br> Based on the above statements and conclusions, which one of the following <br> options is logically CORRECT? |
| ---: | :--- |
| (A) | Only conclusion I is correct |
| (B) | Only conclusion II is correct |
| (C) | Either conclusion I or II is correct. |
| (D) | Neither conclusion I nor II is correct. |


| Q.10 | Some people suggest anti-obesity measures (AOM) such as displaying <br> calorie information in restaurant menus. Such measures sidestep <br> addressing the core problems that cause obesity: poverty and income <br> inequality. <br> Which one of the following statements summarizes the passage? |
| ---: | :--- |
| (A) | The proposed AOM addresses the core problems that cause obesity. |
| (B) | If obesity reduces, poverty will naturally reduce, since obesity causes poverty. |
| (C) | AOM are addressing the core problems and are likely to succeed. |
| (D) | AOM are addressing the problem superficially. |

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Q. 1 - Q. 13 Multiple Choice Question (MCQ), carry ONE mark each (for each wrong answer: - 1/3).

| Q. 1 | Let the function $f(x, y)$ be defined as $f(x, y)= \begin{cases}\frac{y}{\|y\|} \sqrt{2 x^{2}+3 y^{2}}, & y \neq 0 \\ 0, & y=0 .\end{cases}$ <br> Then $\frac{\partial f}{\partial y}(0,0)$ is equal to |
| :---: | :---: |
| (A) | $\sqrt{2}$ |
| (B) | $\sqrt{3}$ |
| (C) | 0 |
| (D) | 1 |


| Q. 2 | If a continuous random variable $\boldsymbol{X}$ has the following probability density <br> function |
| :--- | :--- |
| $\qquad \boldsymbol{g}(\boldsymbol{x})= \begin{cases}\frac{\boldsymbol{k}}{4} \boldsymbol{x}(2-\boldsymbol{x}), & 0<\boldsymbol{x}<\mathbf{2} \\ 0, & \text { otherwise, } \\ \text { then the value of } \boldsymbol{k} \text { is }\end{cases}$ |  |
| (A) | 1 |
| (B) | 2 |
| (C) | 3 |
| (D) | 4 |

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| Q. 3 | The smallest positive real number $\lambda$, for which the following problem <br> $y^{\prime \prime}(\boldsymbol{x})+\lambda \boldsymbol{y}(\boldsymbol{x})=\mathbf{0}$, <br> $\boldsymbol{y}^{\prime}(\mathbf{0})=\mathbf{0}, \quad \boldsymbol{y}(\mathbf{1})=\mathbf{0}$ |
| :--- | :--- |
| (A) | $\pi^{2}$ |
| (B) | $\frac{\pi^{2}}{2}$ |
| (C) | $\frac{\pi^{2}}{4}$ |
| (D) | $\frac{\pi^{2}}{8}$ |


| Q. 4 | The gummy substance present in raw silk fibre is |
| ---: | :--- |
| (A) | Serine |
| (B) | Fibroin |
| (C) | Keratin |
| (D) | Sericin |


| Q.5 | The technique used for producing viscose rayon is |
| ---: | :--- |
| (A) | Melt spinning |
| (B) | Wet spinning |
| (C) | Dry spinning |
| (D) | Dry-jet wet spinning |

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| Q.6 | The yarn manufacturing technology that uses perforated drums for twisting <br> is |
| :---: | :--- |
| (A) | Ring spinning |
| (B) | Rotor spinning |
| (C) | Friction spinning |
| (D) | Air-jet spinning |


| Q. 7 | In roving frame, the distance between top and bottom aprons at the exit <br> point is maintained by |
| :---: | :--- |
| (A) | Spacer |
| (B) | Trumpet |
| (C) | Condenser |
| (D) | Pressure-bar |


| Q.8 | Fabric structure related to weft knitting is |
| :---: | :--- |
| (A) | Locknit |
| (B) | Reverse locknit |
| (C) | Double tricot |
| (D) | $1 \times 1$ Rib |

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| Q.9 | The nonwoven technology which uses high-pressure water jets is |
| ---: | :--- |
| (A) | Needlepunching |
| (B) | Spunlacing |
| (C) | Spunbonding |
| (D) | Meltblowing |


| Q.10 | Cotton fibre length variation can be expressed by |
| ---: | :--- |
| (A) | Uniformity index |
| (B) | Limit irregularity |
| (C) | U\% |
| (D) | Index of irregularity |


| Q.11 | A high value of drape coefficient indicates |
| ---: | :--- |
| (A) | Limp fabric |
| (B) | Stiff fabric |
| (C) | Compressible fabric |
| (D) | Smooth fabric |


| Q.12 | The process for removal of protruding fibres from fabric surface is |
| ---: | :--- |
| (A) | Desizing |
| (B) | Scouring |
| (C) | Souring |
| (D) | Singeing |

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| Q.13 | Dimethylol dihydroxy ethylene urea (DMDHEU) is a |
| ---: | :--- |
| (A) | Crease-resist agent |
| (B) | Flame retardant |
| (C) | Softener |
| (D) | Soil repellent |

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Textile Engineering and Fibre Science (TF)
Q. 14 - Q. 25 Numerical Answer Type (NAT), carry ONE mark each (no negative marks).
Q. 14 Suppose $u(x, t)=\frac{1}{2}[g(x+c t)+g(x-c t)]$ is a solution of the following initial value problem of the wave equation

$$
u_{t t}=9 u_{x x}, \quad u(x, 0)=g(x), \quad u_{t}(x, 0)=0
$$

Then the value of $c^{2}$ is $\qquad$ .
Q. 15 If the numerical solution of the initial value problem

$$
y^{\prime}=\frac{t^{2}}{t+y^{3}}, y(0)=1
$$

is obtained by the Euler's method with step size of 0.2 , then the value of $y(0.4)$, (rounded off to two decimal places), is $\qquad$ .
Q. 16 Assuming the atomic mass of $\mathrm{H}=\mathbf{1}, \mathrm{C}=12, \mathrm{~N}=14$ and $\mathrm{O}=16$, the molecular mass of a repeat unit of Nylon 6 fibre is $\qquad$ .
Q. 17 A textile filament records a tensile stress of $\mathbf{0 . 3} \mathbf{G P a}$ at a tensile strain of $\mathbf{0 . 0 4}$. Assuming Hookean behavior, the tensile modulus (GPa) of the filament, (rounded off to one decimal place), is $\qquad$ -.
Q. 18 Number of fibres, each of 40 mm length and $\mathbf{0 . 1 6}$ tex fineness, in a tuft of 24 mg mass is $\qquad$ .

| Q.19 | Twist (turns per inch) of a cotton yarn of 36 Ne count produced with a twist <br> multiplier of 3.5 inch $\mathrm{Ne}^{-0.5}$ is |
| :--- | :--- |.

Q. 20 In winding, if traverse speed and package surface speed are the same, the angle of wind (in degree) is $\qquad$ .

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Q. 21 During air-jet weft insertion, if the diameter of the yarn increases by $\mathbf{2 0} \%$ then the percentage increase in drag force acting on the yarn would be
$\qquad$ .
Q. 22 If the ratio of the linear densities (denier) of two circular fibers is 3 , the corresponding ratio of their diameters, (rounded off to two decimal places), is
Q. 23 If the sample size $(n)$ is $\mathbf{2 5}$ and the standard deviation ( $\sigma$ ) of population is 2 , then the standard error (SE) of sample mean, (rounded off to one decimal place), is $\qquad$ .
Q. 24 The wet expression for a padding mangle is set at $80 \%$. If the add-on of a flame retardant chemical required on the fabric is $2 \%$ then the concentration ( $\mathrm{g} / \mathrm{L}$ ) of the chemical in the pad bath is $\qquad$ .
Q. 25 Assuming Beer-Lambert law is applicable for dilute solutions, if the molar concentration of dye in the solution is doubled then the percentage increase in absorbance would be $\qquad$ .

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Q. 26 - Q. 41 Multiple Choice Question (MCQ), carry TWO mark each (for each wrong answer: - 2/3).

| Q. 26 | The value of $a$, for which the following system of equations |
| :---: | :---: |
|  | $2 x+y+3 z=a, \quad x+z=2, \quad y+z=2$ |
|  | is consistent, is |
| (A) | 6 |
| (B) | 4 |
| (C) | 3 |
| (D) | 2 |


| Q.27 | If the function $\boldsymbol{f}(\boldsymbol{x}, \boldsymbol{y})$ is defined by <br> $\boldsymbol{f}(\boldsymbol{x}, \boldsymbol{y})=\boldsymbol{x}^{\mathbf{3}}-\frac{\mathbf{3}}{\mathbf{2}} \boldsymbol{x}^{\mathbf{2}} \boldsymbol{y}^{\mathbf{2}}+\boldsymbol{y}^{\mathbf{3}}, \quad \boldsymbol{x}, \boldsymbol{y} \in \mathbb{R}$, <br> then |
| :--- | :--- |
| (A) | Neither $(0,0)$ nor $(1,1)$ is a critical point |
| (B) | $(0,0)$ is a critical point but $(1,1)$ is NOT a critical point |
| (C) | $(0,0)$ is NOT a critical point but $(1,1)$ is a critical point |
| (D) | $(0,0)$ and $(1,1)$ are both critical points |


| Q.28 | Determine the correctness or otherwise of the following Assertion [a] and <br> Reason [r] <br> Assertion: Draw texturing of isotactic polypropylene (POY) at a relatively <br> high speed is possible despite high crystallinity of the feeder yarn. <br> Reason: Isotactic polypropylene (POY) has majorly smectic mesomorphic <br> phase. |
| ---: | :--- |
| (A) | Both [a] and [r] are true and [r] is the correct reason for [a] |
| (B) | Both [a] and $[r]$ are true but $[r]$ is not the correct reason for [a] |
| (C) | Both [a] and $[r]$ are false |
| (D) | $[a]$ is true but $[r]$ is false |

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| Q. 29 | Group I gives a list the fibre with its a <br> Group I <br> P. Polypropylene <br> Q. Kevlar <br> R. Nylon 6, 6 <br> S. Nomex | roup II contains their applications. Match <br> Group II <br> 1. Mountaineering rope <br> 2. Firefighter's suit <br> 3. Bulletproof jacket <br> 4. Geotextiles |
| :---: | :---: | :---: |
| (A) | P-1, Q-4, R-2, S-3 |  |
| (B) | P-4, Q-3, R-1, S-2 |  |
| (C) | P-4, Q-2, R-1, S-3 |  |
| (D) | P-1, Q-3, R-4, S-2 |  |


| Q.30 | Techniques used for determination of orientation in fibres from amongst the <br> followings are <br> P |
| :--- | :--- |
|  | Birefringence measurement  <br> R Scanning electron microscopy diffraction <br> S Differential scanning calorimetry |
| (A) | P and Q |
| (B) | P and $R$ |
| (C) | Q and R |
| (D) | Q and S |


| Q.31 | In a modern high performance blowroom line, the correct sequence of <br> machines is |
| ---: | :--- |
| (A) | Automatic bale opener $\rightarrow$ Blender $\rightarrow$ Coarse cleaner $\rightarrow$ Fine cleaner |
| (B) | Automatic bale opener $\rightarrow$ Blender $\rightarrow$ Fine cleaner $\rightarrow$ Coarse cleaner |
| (C) | Automatic bale opener $\rightarrow$ Coarse cleaner $\rightarrow$ Fine cleaner $\rightarrow$ Blender |
| (D) | Automatic bale opener $\rightarrow$ Coarse cleaner $\rightarrow$ Blender $\rightarrow$ Fine cleaner |

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| Q.32 | As compared to cylinder, doffer has |
| ---: | :--- |
| (A) | Lower rotational speed and lower wire point density |
| (B) | Lower rotational speed and higher wire point density |
| (C) | Higher rotational speed and lower wire point density |
| (D) | Higher rotational speed and higher wire point density |


| Q.33 | Assuming no fibre loss in draw frame, if draft is equal to doubling then the <br> delivered sliver, as compared to fed sliver, will exhibit |
| ---: | :--- |
| (A) | Decreased mass variation and higher linear density |
| (B) | Increased mass variation and lower linear density |
| (C) | Improved fibre orientation without change in linear density |
| (D) | Poor fibre orientation without change in linear density |


| Q. 34 | Group I gives a li Match the motion II. <br> Group I <br> P. Shedding <br> Q. Picking <br> R. Beat-up <br> S. Take-up | and Group II contains loom systems. the corresponding system from Group <br> Group II <br> 1. Matched cam <br> 2. Seven wheel <br> 3. Rapier <br> 4. Jacquard |
| :---: | :---: | :---: |
| (A) | P-1, Q-3, R-4, S-2 |  |
| (B) | P-4, Q-3, R-2, S-1 |  |
| (C) | P-4, Q-3, R-1, S-2 |  |
| - (D) | P-3, Q-4, R-1, S-2 |  |

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| Q. 35 | Group I gives a list of terms related to woven fabrics and Group II contains equivalent terms related to knitted fabrics. Match the term from Group I with the equivalent term from Group II. <br> Group I <br> P. Cover <br> Q. Double-cloth <br> R. Warp <br> S. Weft <br> Group II <br> 1. Interlock <br> 2. Wales <br> 3. Tightness <br> 4. Courses |
| :---: | :---: |
| (A) | P-3, Q-1, R-4, S-2 |
| (B) | P-3, Q-1, R-2, S-4 |
| (C) | P-1, Q-3, R-2, S-4 |
| (D) | P-1, Q-3, R-4, S-2 |


| Q.36 | Determine the correctness or otherwise of the following Assertion [a] and <br> Reason [r] <br> Assertion: In shuttle loom, late shedding is preferred for filament weaving. <br> Reason: In late shedding, the timing of shed dwell matches with the timing <br> of shuttle travel through the shed, and therefore, it minimises the rubbing of <br> warp yarns. |
| ---: | :--- |
| (A) | Both [a] and [r] are true and $[\mathrm{r}]$ is the correct reason for [a] |
| (B) | Both [a] and $[\mathrm{r}]$ are true and $[\mathrm{r}]$ is not the correct reason for [a] |
| (C) | Both [a] and $[\mathrm{r}]$ are false |
| (D) | $[\mathrm{a}]$ is true but $[\mathrm{r}]$ is false |


| Q.37 | The typical shapes of comb sorter diagram and fibrogram of polyester fibres <br> of equal cut length will be |
| ---: | :--- |
| (A) | Triangular and rectangular respectively |
| (B) | Rectangular and triangular respectively |
| (C) | Rectangular and S-shaped respectively |
| (D) | S-shaped and triangular respectively |

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| Q.38 | In Classimat system, the yarn fault H2, as compared to yarn fault C3, is |
| ---: | :--- |
| (A) | Thicker and longer |
| (B) | Thicker and shorter |
| (C) | Thinner and longer |
| (D) | Thinner and shorter |


| Q.39 | Determine the correctness or otherwise of the following Assertion [a] and <br> Reason [r] <br> Assertion: Application of an optical brightening agent makes the white <br> fabrics appear brighter. <br> Reason: Optical brightening agents absorb energy in the visible region and <br> radiate back in the UV region. |
| ---: | :--- |
| (A) | Both [a] and [r] are true and [r] is the correct reason for [a] |
| (B) | Both [a] and [r] are true and [r] is not the correct reason for [a] |
| (C) | Both [a] and [r] are false |
| (D) | [a] is true but [r] is false |


| Q.40 | Determine the correctness or otherwise of the following Assertion [a] and <br> Reason [r] <br> Assertion: Nylon is dyed with acid dyes in the acidic medium. <br> Reason: Nylon assumes positive charge in the acidic medium and thus, <br> attracts the negatively charged acid dye molecules. |
| ---: | :--- |
| (A) | Both [a] and [r] are true and [r] is the correct reason for [a] |
| (B) | Both [a] and [r] are true and [r] is not the correct reason for [a] |
| (C) | Both [a] and [r] are false |
| (D) | [a] is true but [r] is false |

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| Q.41 | Determine the correctness or otherwise of the following Assertion [a] and <br> Reason [r] <br> Assertion: Discharge printing of dyed polyester fabric is not possible. <br> Reason: The discharging agents damage the polyester fibres significantly. |
| ---: | :--- |
| (A) | Both [a] and [r] are true and $[\mathrm{r}]$ is the correct reason for [a] |
| (B) | Both [a] and [r] are true and $[\mathrm{r}]$ is not the correct reason for [a] |
| (C) | Both [a] and [r] are false |
| (D) | $[\mathrm{a}]$ is true but $[\mathrm{r}]$ is false |

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Q. 42 - Q. 55 Numerical Answer Type (NAT), carry TWO mark each (no negative marks).
Q. 42 If 3 and 6 are eigenvalues of the matrix

$$
\left(\begin{array}{ccc}
5 & 2 & 0 \\
2 & \mu & 0 \\
-3 & 4 & 6
\end{array}\right)
$$

then the value of $\mu$ is $\qquad$ .
Q. 43 If $\boldsymbol{y}(\boldsymbol{x})$ is a solution of

$$
x^{2} y^{\prime \prime}-4 x y^{\prime}+6 y=0, \quad y(-1)=1, \quad y^{\prime}(-1)=0 .
$$

Then the value of $y(2)$ is $\qquad$ .
Q. 44 In melt spinning, the mass throughput rate of polymer is $210 \mathrm{~g} / \mathrm{min}$, the winding speed is $3000 \mathrm{~m} / \mathrm{min}$, and the linear density of the yarn produced is 200 denier. The effective draw ratio, (rounded off to two decimal places), is
$\qquad$ .
Q. 45 The molecular weight ( $M$ ) of a polymer is determined from Mark-Houwink Equation by using coefficient $K=11.5 \times 10^{-3} \mathrm{ml} / \mathrm{g}$ and exponent $a=0.73$. If the measured intrinsic viscosity $[\eta]$ of the solution is $6.0 \times 10^{2} \mathrm{ml} / \mathrm{g}$ then the value of $M \times 10^{-6}$, (rounded off to two decimal places), is $\qquad$ .
Q. 46 A roving of 2 Ne count is fed to a ringframe set with a mechanical draft of 30. If the length of the drafted strand delivered from the nip of the front rollers is reduced by $3 \%$ due to twist then the count ( Ne ) of the yarn, (rounded off to one decimal place), is $\qquad$ .
Q. 47 In a 3 over 3 drafting arrangement, the diameter of all bottom rollers is 28 mm . The back zone draft is $\mathbf{1 . 3}$ and the front zone draft is $\mathbf{6}$. If the back bottom roller is eccentric then the wavelength $(\mathbf{m m})$ of the resulting fault in the drawn sliver, (rounded off to two decimal places), is $\qquad$ .

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Q. 48 For a given woven fabric, fractional cover is 0.5 for both warp and weft. The fractional cover of the fabric, (rounded off to two decimal places), is
Q. 49 For a shuttle loom, producing plain woven fabric, if each of the dwell periods of the shedding cam corresponds to one-third of crank shaft rotation, the sum of the two dwell periods of the cam (in degree) is $\qquad$ .
Q. 50 If the moisture regain (\%) and moisture content (\%) of a fibre are the same then the value of moisture regain (\%) is $\qquad$ .

## Q. 51 Mass of 120 yards of cotton yarn is $\mathbf{3 g}$. The count $(\mathrm{Ne})$ of yarn, (rounded off

 to one decimal place), is $\qquad$ .Q. 52 A woven fabric with areal density of $300 \mathrm{~g} / \mathrm{m}^{2}$ is tested by strip tensile test method, keeping the specimen width as 5 cm and gauge length as 25 cm . If the breaking load is 900 N , the tenacity ( $\mathrm{cN} / \mathrm{tex}$ ) of the fabric is
$\qquad$ . fibres each of 4.5 denier fineness. The index of irregularity of the yarn, (rounded off to two decimal places), is $\qquad$ .

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Q. 54 ( | A counter-flow heat exchanger is attached to a stenter for waste heat |
| :--- |
| recovery. |

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| Q. 55 | Consider the following isotherms at equilibrium for two disperse dyes $D_{1}$ <br> and $D_{2}$ dyed on polyester. If the partition coefficients of these are $K_{1}$ and $K_{2}$, <br> respectively, the value of $\frac{K_{\mathbf{2}}}{\boldsymbol{K}_{\mathbf{1}}}$ is_len |
| :--- | :--- |

## END OF THE QUESTION PAPER

