## General Aptitude (GA)

## Q. 1 - Q. 5 Carry ONE mark Each

| Q. 1 | "You are delaying the completion of the task. Send ____ contributions at the <br> earliest." |
| :--- | :--- |
| (A) | you are |
| (B) | your |
| (C) | you're |
| (D) | yore |
|  |  |


| Q.2 | References :___(By word meaning) <br>  <br> (A) <br> Sight <br> (B) <br> Site <br> (C) <br> Cite <br> (D) <br> Plagiarise |
| :--- | :--- |


| Q.3 | In the given figure, PQRS is a parallelogram with $\mathrm{PS}=7 \mathrm{~cm}, \mathrm{PT}=4 \mathrm{~cm}$ and <br> $\mathrm{PV}=5 \mathrm{~cm}$. What is the length of RS in cm ? (The diagram is representative.) |
| :--- | :--- |
|  |  |
| (A) | $\frac{20}{7}$ |
| (B) | $\frac{28}{5}$ |
| (C) | $\frac{9}{2}$ |
| (D) | $\frac{35}{4}$ |


| Q.4 | In 2022, June Huh was awarded the Fields medal, which is the highest prize in <br> Mathematics. <br> When he was younger, he was also a poet. He did not win any medals in the <br> International Mathematics Olympiads. He dropped out of college. <br> Based only on the above information, which one of the following statements can be <br> logically inferred with certainty? |
| :--- | :--- |
| (A) | Every Fields medalist has won a medal in an International Mathematics Olympiad. |$|$| (B) | Everyone who has dropped out of college has won the Fields medal. |
| :--- | :--- |
| (C) | All Fields medalists are part-time poets. |
| (D) | Some Fields medalists have dropped out of college. |
|  |  |


| Q. 5 | A line of symmetry is defined as a line that divides a figure into two parts in a way <br> such that each part is a mirror image of the other part about that line. <br> The given figure consists of 16 unit squares arranged as shown. In addition to the <br> three black squares, what is the minimum number of squares that must be coloured <br> black, such that both PQ and MN form lines of symmetry? (The figure is <br> representative) |
| :--- | :--- | :--- |
|  |  |
| (A) | 3 |
| (B) | 4 |
| (C) | 5 |
| (D) | 6 |

## Q. 6 - Q. 10 Carry TWO marks Each

| Q.6 | Human beings are one among many creatures that inhabit an imagined world. In <br> this imagined world, some creatures are cruel. If in this imagined world, it is given <br> that the statement "Some human beings are not cruel creatures" is FALSE, then <br> which of the following set of statement(s) can be logically inferred with certainty? <br> (i) |
| :--- | :--- |
| (ii) All human beings are cruel creatures.  <br> (iii) Some human beings are cruel creatures. <br> (iv)  <br> Some creatures that are cruel are human beings.  |  |
| (A) | only (i) |
| (B) | only (iii) and (iv) |
| (C) | only (i) and (ii) |
| (D) | (i), (ii) and (iii) |
|  |  |


| Q.7 | To construct a wall, sand and cement are mixed in the ratio of 3:1. The cost of sand <br> and that of cement are in the ratio of 1:2. <br> If the total cost of sand and cement to construct the wall is 1000 rupees, then what <br> is the cost (in rupees) of cement used? |
| :--- | :--- |
|  |  |
| (A) | 400 |
| (B) | 600 |
| (C) | 800 |
| (D) | 200 |


| Q.8 | The World Bank has declared that it does not plan to offer new financing to Sri <br> Lanka, which is battling its worst economic crisis in decades, until the country has <br> an adequate macroeconomic policy framework in place. In a statement, the World <br> Bank said Sri Lanka needed to adopt structural reforms that focus on economic <br> stabilisation and tackle the root causes of its crisis. The latter has starved it of <br> foreign exchange and led to shortages of food, fuel, and medicines. The bank is <br> repurposing resources under existing loans to help alleviate shortages of essential <br> items such as medicine, cooking gas, fertiliser, meals for children, and cash for <br> vulnerable households. <br> Based only on the above passage, which one of the following statements can be <br> inferred with certainty? |
| :--- | :--- |
| (A) | According to the World Bank, the root cause of Sri Lanka's economic crisis is that <br> it does not have enough foreign exchange. |
| (B) | The World Bank has stated that it will advise the Sri Lankan government about how <br> to tackle the root causes of its economic crisis. |
| (C) | According to the World Bank, Sri Lanka does not yet have an adequate <br> macroeconomic policy framework. |
| (D) | The World Bank has stated that it will provide Sri Lanka with additional funds for <br> essentials such as food, fuel, and medicines. |


| Q.9 | The coefficient of $x^{4}$ in the polynomial $(x-1)^{3}(x-2)^{3}$ is equal to $\quad$ |
| :--- | :--- |
|  |  |
| (A) | 33 |
| (B) | -3 |
| (C) | 30 |
| (D) | 21 |


| Q.10 | Which one of the following shapes can be used to tile (completely cover by <br> repeating) a flat plane, extending to infinity in all directions, without leaving any <br> empty spaces in between them? The copies of the shape used to tile are identical <br> and are not allowed to overlap. |
| :--- | :--- |
| (A) | circle |
| (B) | regular octagon |
| (C) | regular pentagon |
| (D) | rhombus |
|  |  |

## Q. 11 - Q. 35 Carry ONE mark Each

| Q. 11 | Given matrices $A=\left[\begin{array}{rrr} 1 & -1 & 4 \\ 3 & 2 & -1 \\ 2 & 1 & -1 \end{array}\right] \text { and } \quad B=\left[\begin{array}{lll} B_{11} & B_{12} & B_{13} \\ B_{21} & B_{22} & B_{23} \\ B_{31} & B_{32} & B_{33} \end{array}\right] ;$ <br> $B$ is skew-symmetric matrix of $A . B_{13}$ is |
| :---: | :---: |
| (A) | -3 |
| (B) | -2 |
| (C) | 2 |
| (D) | 3 |
| Q. 12 | The non-linear differential equation from the following options is |
| (A) | $\frac{d^{2} y}{d x^{2}}+\frac{d y}{d x}+10 y=0$ |
| (B) | $\frac{d^{2} y}{d x^{2}}+\left(\frac{d y}{d x}\right)^{2}+10 y=0$ |
| (C) | $\frac{d^{2} y}{d x^{2}}+\frac{d y}{d x}+10 x=0$ |
| (D) | $\frac{d^{2} y}{d x^{2}}+\frac{d y}{d x}+10 x y=0$ |


| Q.13 | The power series expansion of a function is given as <br> for $0<x \leq 1$. <br> The values of constants $b$ and $c$, respectively, are |
| :--- | :--- |
| (A) | $-\frac{1}{2}$ and $\frac{1}{3}$ |
| (B) | $\frac{1}{2}$ and $-\frac{1}{3}$ |
| (C) | -1 and $\frac{1}{2}$ |
| (D) | 1 |


| Q.14 | Three unbiased coins are tossed. Provided that at least two outcomes are tails, the <br> probability of having all three outcomes as tails is |
| :--- | :--- |
| (A) | $\frac{1}{8}$ |
| (B) | $\frac{1}{4}$ |
| (C) | $\frac{1}{3}$ |
| (D) | $\frac{1}{2}$ |
| Q.15 | Two plane parallel surfaces exchange heat by thermal radiation. A radiation shield <br> is placed in between at equal distance from the two surfaces to reduce heat transfer. <br> All surfaces are black with infinite length and width. The ratio of heat transfer rate <br> between surfaces with and without radiation shield is |
| (D) | $\frac{1}{8}$ |
| (B) | $\frac{1}{4}$ |
| (C) | $\frac{1}{6}$ |


| Q. 16 | As per the ANSI marking system, a grinding wheel with alumina as abrasive is designated as <br> $\begin{array}{lllllll}51 & \text { A } & 36 & \text { K } & 5 & \text { V } & 23\end{array}$ <br> Here, $\mathbf{K}$ indicates that |
| :---: | :---: |
|  |  |
| (A) | abrasive used in the wheel is aluminum oxide |
| (B) | hardness of the wheel is medium |
| (C) | bonding material of the wheel is shellac |
| (D) | structure of the wheel is dense |
| Q. 17 | The combination of Directrix and Generatrix in a machining operation is shown in figure. The surface produced is |
|  |  |
| (A) | cylindrical |
| (B) | planar |
| (C) | helical |
| (D) | parabolic |
|  |  |


| Q.18 | In NC machine, the function of interpolator is to |
| :--- | :--- |
| (A) | compute and maintain the tool feed rate |
| (B) | compute and maintain the velocity of the slide |
| (C) | generate warning signal based on the error |
| (D) | generate reference signals prescribing the shape of the produced part |
| Q.19 | Vacuum in the machining zone is an essential requirement for |
| (A) | Electric Discharge Machining |
| (B) | Chemical Machining |
| (C) | Electro Chemical Machining |
| (D) | Electron Beam Machining |
|  |  |
|  |  |


| Q. 20 | The qualitative method of forecasting amongst the given options is |
| :---: | :---: |
| (A) | Linear Regression |
| (B) | Weighted Moving Average |
| (C) | Delphi |
| (D) | Exponential Smoothing |
| Q. 21 | Transformation matrix to translate a point P from $(10,15)$ to $(15,25)$ is |
| (A) | $\left[\begin{array}{rrr}1 & 0 & 5 \\ 0 & 1 & 10 \\ 0 & 0 & 1\end{array}\right]$ |
| (B) | $\left[\begin{array}{rrr}1 & 0 & 10 \\ 0 & 1 & 5 \\ 0 & 0 & 1\end{array}\right]$ |
| (C) | $\left[\begin{array}{rrr}5 & 0 & 0 \\ 0 & 10 & 0 \\ 0 & 0 & 1\end{array}\right]$ |
| (D) | $\left[\begin{array}{rrr}10 & 0 & 0 \\ 0 & 5 & 0 \\ 0 & 0 & 1\end{array}\right]$ |
|  |  |


| Q. 22 | A copper rod of 200 mm diameter and 400 mm length is extruded to the final diameter of 100 mm . The extrusion ratio is |
| :---: | :---: |
| (A) | 1 |
| (B) | 2 |
| (C) | 4 |
| (D) | 8 |
| Q. 23 | A symbol for surface texture parameters is shown in figure. The difference between maximum and minimum values of surface roughness $\left(R_{a}\right)$ is |
|  | All values are in $\mu \mathrm{m}$ |
| (A) | $0.499 \mu \mathrm{~m}$ |
| (B) | $0.508 \mu \mathrm{~m}$ |
| (C) | $0.762 \mu \mathrm{~m}$ |
| (D) | $1.524 \mu \mathrm{~m}$ |


| Q.24 | A thin cylinder has length $L$, diameter $d$, and thickness $t$. It is made of a material <br> with modulus of elasticity $E$ and Poisson's ratio $\mu$. When the cylinder is subjected <br> to an internal pressure $P$, the change in length is |
| :--- | :--- |
|  |  |
| (A) | $\frac{P d L}{2 t E}\left(\frac{1}{2}-\mu\right)$ |
| (B) | $\frac{P d L}{2 t E}(2-\mu)$ |
| (C) | $\frac{P d L}{2 t E}(1-2 \mu)$ |
| (D) | $\frac{P d L}{4 t E}\left(\frac{1}{2}-\mu\right)$ |
| Q.25 | Creep of mild steel at elevated temperature involves |
| (B) | elastic deformation under dynamic load |
| (A) | plastic deformation under constant load |
| (D) | plastic deformation under dynamic load |
|  |  |
|  |  |




| Q. 33 | The total number of nonconformities is 420 from 30 samples. The size of each sample is 100 . The lower control limit for the control chart for number of nonconformities is $\qquad$ (round off to 2 decimal places). |
| :---: | :---: |
|  |  |
|  |  |
| Q. 34 | Two metal sheets are joined using resistance spot welding. A welding current of 4500 A is applied for 0.2 s . The effective contact resistance at the sheet interface is $400 \times 10^{-6} \Omega$. The thermal efficiency of the welding process is $50 \%$. The amount of heat, in J , used for producing a spot weld is $\qquad$ (in integer). |
|  |  |
|  |  |
| Q. 35 | A metal rod of diameter 14 mm is subjected to a tensile test. After the test, its cross-sectional diameter at the fractured end is 12 mm . The ductility, in \% , is $\qquad$ (round off to 2 decimal places). |
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|  |  |

## Q. 36 - Q. 65 Carry TWO marks Each

| Q.36 | Given, $z(x, y)=e^{x-2 y}$, where $x(t)=e^{t}$ and $y(t)=e^{-t}$. All the variables are |
| :--- | :--- |
|  | real. The total differential $\frac{d z}{d t}$ is |
| (A) | $-z(x+2 y)$ |
| (B) | $-z(x-2 y)$ |
| (C) | $z(x+2 y)$ |
| (D) | $z(x-2 y)$ |
| Q.37 | Two cards are drawn one after the other from a regular deck of 52 playing cards <br> without replacement. The probability that the drawn cards are of different suits is <br> (D) <br> (A) <br> (C) <br> $\frac{2}{51}$ <br> $\frac{13}{52}$ |



| Q.39 | A massless beam is fixed at one end and supported on a roller at other end. A point <br> force $P$ is applied at the midpoint of the beam as shown in figure. The reaction at <br> the roller support is |
| :--- | :--- |
| (A) | $\frac{5 P}{16}$ |
| (B) | $\frac{2 P}{3}$ |
| (C) | $\frac{4 P}{9}$ |
|  |  |


| Q. 40 | Six jobs ( $1,2,3,4,5,6$ ) undergo drilling, followed by reaming operation. The time required for each operation is given as <br> The sequence of processing the jobs, using the Johnson's rule, is |
| :---: | :---: |
| (A) | $4-1-6-3-5-2$ |
| (B) | $4-6-1-5-3-2$ |
| (C) | $2-1-6-3-5-4$ |
| (D) | $2-1-3-6-5-4$ |
|  |  |





| Q. 44 | The dual of a LPP is $\text { Minimize } w=4 w_{1}+6 w_{2}+5 w_{3}-w_{4}$ <br> subject to, $\begin{aligned} & {\left[\begin{array}{rrrr} 1 & 0 & 1 & 0 \\ 0 & 0 & 1 & -1 \end{array}\right]\left[\begin{array}{l} w_{1} \\ w_{2} \\ w_{3} \\ w_{4} \end{array}\right] \geq\left[\begin{array}{r} 3 \\ -2 \end{array}\right]} \\ & \text { and } \quad w_{i} \geq 0 \text { for } i=1,2,3,4 \end{aligned}$ <br> The objective function of the primal is |
| :---: | :---: |
|  |  |
| (A) | Maximize $z=-3 x_{1}+2 x_{2}$ |
| (B) | Maximize $z=x_{1}+x_{3}$ |
| (C) | Maximize $z=x_{3}-x_{4}$ |
| (D) | Maximize z $=3 x_{1}-2 x_{2}$ |
|  |  |



| Q. 46 | As per the Fe-C phase diagram, the microstructure of plain carbon steel with $0.4 \mathrm{wt} . \%$ carbon at room temperature contains |
| :---: | :---: |
|  |  |
| (A) | proeutectoid ferrite and pearlite |
| (B) | proeutectoid cementite and pearlite |
| (C) | ferrite and austenite |
| (D) | austenite and cementite |
| Q. 47 | The most appropriate process for manufacturing of plastic chair is |
| (A) | injection molding |
| (B) | extrusion |
| (C) | calendering |
| (D) | blow molding |
| Q. 48 | The following equation is solved using Newton-Raphson method $x^{5}-15=0$ <br> with initial value $x_{0}=1.0$. <br> The value of first approximation $x_{1}$ is $\qquad$ (round off to 2 decimal places). |



| Q. 53 | Details of activities of a project are given as |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Activity | A | B | C | D | E | F | G | H | I | J |
|  | Time (days) | 8 | 10 | 8 | 7 | 16 | 15 | 18 | 14 | 9 | 4 |
|  | Predecessors | - | - | - | A | A | B, D | C | C | F, G | E, I, H |
|  | The time required, in days, to complete the project along the critical path$\qquad$ (in integer). |  |  |  |  |  |  |  |  |  |  |
| Q. 54 | A system has 10 essential components. Each component has an exponential time-to-failure distribution with constant failure rate of 0.04 per 4000 hours. The mean-time-to-failure, in hours, of the system is $\qquad$ (in integer). |  |  |  |  |  |  |  |  |  |  |
| Q. 55 | A CNC water jet cutting machine is used to cut a straight slot between the points $(2,1)$ and $(10,10)$ on the XY plane (dimensions are in mm$)$. If the feed rate is $1.5 \mathrm{~mm} / \mathrm{s}$, the time, in s, required to machine the slot following the shortest path, is $\qquad$ (round off to 2 decimal places). |  |  |  |  |  |  |  |  |  |  |
| Q. 56 | In an orthogonal cutting with a tool of rake angle $0^{\circ}$, the value of the cutting force is two times of the thrust force. The coefficient of friction is $\qquad$ (round off to 1 decimal place). |  |  |  |  |  |  |  |  |  |  |
| Q. 57 | The solidification of a cubical casting of side 100 mm takes place with volumetric solidification shrinkage and solid contraction of $10 \%$ each. The shape of the casting is retained on cooling to room temperature. The side of the cubical cast, in mm, at room temperature is $\qquad$ (round off to 2 decimal places). |  |  |  |  |  |  |  |  |  |  |



| Q. 63 | A cylindrical casting has 10 cm diameter and a mass of 12.56 kg . The material density is $7.85 \times 10^{-3} \mathrm{~kg} / \mathrm{cm}^{3}$. The value of exponent ' n ' is 2 and solidification time is 12 min . The Chvorinov's constant, in $\mathrm{min} / \mathrm{cm}^{2}$, is $\qquad$ (round off to 2 decimal places). |
| :---: | :---: |
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|  |  |
| Q. 64 | A pair of spur gears is designed to transmit 20 kW power at a pitch line velocity of $10 \mathrm{~m} / \mathrm{s}$. Diameter of the driving gear is 0.5 m . The tangential force, in N , between the driver and the driven gear is $\qquad$ (in integer). |
|  |  |
|  |  |
| Q. 65 | Two products, P and Q , are sold in the ratio of 10:1. The fixed cost is Rs. $1,40,000$. The selling price of P is Rs. 10/unit and Q is Rs. 40/unit. The variable costs of P and Q are Rs. 5/unit and Rs. 20/unit, respectively. The break-even point in terms of revenue, in Rs., is $\qquad$ (in integer). |
|  |  |
|  |  |

